

WHAT IS CLAIMED IS:

1. A module cam assembly to be mounted between upper and lower die holders of a press machine, the module cam assembly comprising:

5 a cam unit comprising a cam driver, a cam slider to be driven by the cam driver, the cam slider having a punch retainer on its vertical side, and a cam base holding the cam slider; and

10 a fallen L-shaped module base bearing the cam unit, and being adapted to be laid and fastened to the lower die holder, the fallen L-shaped module base having a button die on its vertical leg in confronting relation with the punch retainer of the cam slider.

2. A method of adjustably fixing a punch and a button die to a press machine in exact alignment comprising steps of:

15 preparing a module cam assembly according to claim 1;

fastening the punch to the punch retainer of the cam slider and the button die of the upright leg of the fallen L-shaped module base to be aligned with each other in confronting relation; and

20 putting and fastening the module cam assembly having the punch and the button die thus fixed in position on the lower die holder of the press machine.

3. A method according to claim 2, wherein it further comprises a step of moving the cam unit back and forth on the horizontal leg of the fallen L-shaped module base, thereby adjusting the distance between the punch of the cam slider and the button die of the upright leg of the fallen L-shaped module base in respect
25 of the length of the punch.